

Welders Certificate

2 Designation: **EN ISO 9606-1 135 P FW FM1 S t4.0 PB sl**
 3
 4 WPS - Reference: **GS-1** Reference No.:
 5 Document No. (if applicable):
 6 Welder's Name: **Vuckovic, Marko**
 7 Identification: **263385**
 8 Method of Identification: **identity card**
 9 Date and place of birth: **10/25/1966 in Sombor**
 10 Employer: **GREEN CITY INTERNATIONAL d.o.o.**
 11 Code / Testing Standard: **DIN EN ISO 9606-1:2013**
 Comments: **rot. tube with D >= 75 mm for PA, PB**
 Supplementary fillet weld test: **no**
 12 Job knowledge: **fulfilled** Test-No: **4407**

13	Test piece	Range of qualification
14 Welding process(es):	135-D	135, 138 (D, G, S, P)
15 Product type (plate or pipe):	P	P, T
16 Type of weld:	FW	FW
17 Material group(s):	1.1	
Filler material group(s):	FM1	FM1, FM2
18 Filler material (Designation):	S	S, M
19 Shielding gas:	M21	Similar shielding gas
20 Auxiliaries / Flux:		
Type of current and polarity	---	---
21 Material thickness (mm):	4.00	≥ 3.00
Deposited thickness	---	
22 Outside pipe diameter. (mm):	---	≥ 500.00
23 Welding position(s):	PB	PA, PB
24 Weld details:	sl	sl

25 Additional information is available on attached sheet and / or WPS

26	Type of test	Performed and accepted
27	Visual testing	X
30	Fracture testing	X
34		

Inspecting Authority: **TÜV Rheinland Industrie Service GmbH**
 Certificate No.: **01 220 1523/S-16 4407**
 Examiner: **Dipl.-Ing. Ottó Perényi**
 Place / Date: **Budapest, 5/6/2016**
 Signature / Seal: 
 Date of welding: **4/20/2016**
 Validity of: **4/19/2019**

37 *) Append separate sheet, if required

38 According 9.3a: Confirmation of the validity by welding coordinator / examine / examining body for the following 6 month (refer to 9.2)

39	Date	Signature	Position or Title	Date	Signature	Position or Title

Welders Certificate

2 Designation: **EN ISO 9606-1 135 P FW FM1 S t4.0 PB sl**

3

4 WPS - Reference: **GS-1** Reference No:

5 Document No. (if applicable):

6 Welder's Name: **Turk, Ivan**

7 Identification: **004244011**

8 Method of Identification: **identity card**

9 Date and place of birth: **11/4/1965 in Sombor**

10 Employer: **GREEN CITY INTERNATIONAL d.o.o.**

11 Code / Testing Standard: **DIN EN ISO 9606-1:2013**
Comments: **rot. tube with D >= 75 mm for PA, PB**

Supplementary fillet weld test: **no**

12 Job knowledge: **fulfilled** Test-No: **4408**

13	Test piece	Range of qualification
14 Welding process(es):	135-D	135, 138 (D, G, S, P)
15 Product type (plate or pipe):	P	P, T
16 Type of weld:	FW	FW
17 Material group(s):	1.1	
Filler material group(s)	FM1	FM1, FM2
18 Filler material (Designation):	S	S, M
19 Shielding gas:	M21	Similar shielding gas
20 Auxiliaries / Flux:		
Type of current and polarity	---	---
21 Material thickness (mm):	4.00	≥ 3.00
Deposited thickness	---	
22 Outside pipe diameter. (mm):	---	≥ 500.00
23 Welding position(s):	PB	PA, PB
24 Weld details:	sl	sl

25 Additional information is available on attached sheet and / or WPS

26 Type of test	Performed and accepted
27	
30 Visual testing	X
34 Fracture testing	X

Inspecting Authority: **TÜV Rheinland Industrie Service GmbH**

Certificate No.: **01 220 1523/S-16 4408**

Examiner: **Dipl.-Ing. Ottó Perényi**

Place / Date: **Budapest, 5/6/2016**

Signature / Seal:

Date of welding: **4/20/2016**

Validity of: **4/19/2019**

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