

## Welders Certificate

2 Designation: **EN ISO 9606-1 135 P FW FM1 S t2.5 PB sl**

3

4 WPS - Reference: **GS-2** Reference No:

5 Document No. (if applicable):

6 Welder's Name: **Stojicic, Milorad**

7 Identification: **003531858**

8 Method of Identification: **identity card**

9 Date and place of birth: **10/4/1966 in Medna**

10 Employer: **GREEN CITY INTERNATIONAL d.o.o.**

11 Code / Testing Standard: **DIN EN ISO 9606-1:2013**

Comments: **rot. tube with D >= 75 mm for PA, PB**

Supplementary fillet weld test: **no**

12 Job knowledge: **fulfilled** Test-No: **4410**

13	Test piece	Range of qualification
14 Welding process(es):	135-D	135, 138 (D, G, S, P)
15 Product type (plate or pipe):	P	P, T
16 Type of weld:	FW	FW
17 Material group(s):	1.1	
18 Filler material group(s):	FM1	FM1, FM2
18 Filler material (Designation):	S	S, M
19 Shielding gas:	M21	Similar shielding gas
20 Auxiliaries / Flux:		
20 Type of current and polarity	---	---
21 Material thickness (mm):	2.50	2.50 - 5.00
21 Deposited thickness	---	
22 Outside pipe diameter. (mm):	---	≥ 500.00
23 Welding position(s):	PB	PA, PB
24 Weld details:	sl	sl

25 Additional information is available on attached sheet and / or WPS

26	Type of test	Performed and accepted
27	Visual testing	X
30	Fracture testing	X
34		

Inspecting Authority: **TÜV Rheinland Industrie Service GmbH**

Certificate No.: **01 220 1523/S-16 4470**

Examiner: **Dipl.-Ing. Ottó Perényi**

Place / Date: **Budapest, 5/6/2016**

Signature / Seal:

Date of welding: **4/20/2016**

Validity of: **4/19/2019**



37. \*) Append separate sheet, if required

38 According 9.3a: Confirmation of the validity by welding coordinator / examiner / examining body for the following 6 month (refer to 9.2)

39	Date	Signature	Position or Title	Date	Signature	Position or Title



## Welders Certificate

- 2 Designation: **EN ISO 9606-1 135 P FW FM1 S t2.5 PB sl**
- 3
- 4 WPS - Reference: **GS-2** Reference No:
- 5 Document No. (if applicable):
- 6 Welder's Name: **Pekez, Sasa**
- 7 Identification: **004315905**
- 8 Method of Identification: **identity card**
- 9 Date and place of birth: **10/13/1983 in Sombor**
- 10 Employer: **GREEN CITY INTERNATIONAL d.o.o.**
- 11 Code / Testing Standard: **DIN EN ISO 9606-1:2013**
- Comments: **rot. tube with D >= 75 mm for PA, PB**
- Supplementary fillet weld test: **no**
- 12 Job knowledge: **fulfilled** Test-No: **4411**

13	Test piece	Range of qualification
14 Welding process(es):	135-D	135, 138 (D, G, S, P)
15 Product type (plate or pipe):	P	P, T
16 Type of weld:	FW	FW
17 Material group(s):	1.1	
Filler material group(s)	FM1	FM1, FM2
18 Filler material (Designation):	S	S, M
19 Shielding gas:	M21	Similar shielding gas
20 Auxiliaries / Flux:		
Type of current and polarity	---	---
21 Material thickness (mm):	2.50	2.50 - 5.00
Deposited thickness	---	
22 Outside pipe diameter. (mm):	---	≥ 500.00
23 Welding position(s):	PB	PA, PB
24 Weld details:	sl	sl

25 Additional information is available on attached sheet and / or WPS

26	Type of test	Performed and accepted
27		
30	Visual testing	X
34	Fracture testing	X

Inspecting Authority: **TÜV Rheinland Industrie Service GmbH**

Certificate No.: **01 220 1523/S-16 4411**

Examiner: **Dipl.-Ing. Ottó Perényi**

Place / Date: **Budapest, 5/6/2016**

Signature / Seal:

Date of welding: **4/20/2016**

Validity of **4/19/2019**

37 \*) Append separate sheet, if required

38 According 9.3a: Confirmation of the validity by welding coordinator / examine / examining body for the following 6 month (refer to 9.2)

39	Date	Signature	Position or Title	Date	Signature	Position or Title